# IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: Andreas Norbert Wiswesser, et al. Art Unit: Unknown Serial No.: Unknown Examiner: Unknown

Filed: May 8, 2001

Title : METHOD AND APPARATUS FOR DETERMINING POLISHING ENDPOINT

WITH MULTIPLE LIGHT SOURCES

Commissioner for Patents Washington, D.C. 20231

## PRELIMINARY AMENDMENT

Prior to examination, please amend the application as follows:

#### In the Title:

Please delete the current Title and insert the following:

--METHOD AND APPARATUS FOR DETERMINING POLISHING ENDPOINT WITH MULTIPLE LIGHT SOURCES--

## In the specification:

At page 1, line 6, insert the following paragraph:

-- The present application is a continuation of U.S. Patent Application Serial No. 09/237,472, filed January 25, 1999.--

#### In the claims:

Cancel claims 24-33, 35 and 46-54.

Amend claims 1, 36, 43, 45 and 58 as follows:

- 1. (Amended) An apparatus for use in chemical mechanical polishing a substrate, comprising:
- a first optical system including a first light source to generate a first light beam to impinge on the substrate, the first light beam having a first effective wavelength, and a first

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sensor to measure light from the first light beam that is reflected from the substrate to generate a first signal;

a second optical system including a second light source to generate a second light beam that impinges the substrate, the second light beam having a second effective wavelength which differs from the first effective wavelength, and a second sensor to measure light from the second light beam that is reflected from the substrate to generate a second signal; and

a processor configured to determine a polishing endpoint from the first and second signals.

- 2. The apparatus of claim 1, wherein the first and second light beams have different wavelengths.
- 3. The apparatus of claim 1, wherein the first and second light beams have different incidence angles on the substrate.
- 4. The apparatus of claim 3, wherein the first and second light beams have different wavelengths.
- 5. The apparatus of claim 1, wherein the first effective wavelength is greater than the second effective wavelength.
- 6. The apparatus of claim 5, wherein the first effective wavelength is not an integer multiple of the second effective wavelength.
- 7. The apparatus of claim 1, wherein at least one of the optical systems is an off-axis optical system.
- 8. The apparatus of claim 7, wherein both the first and second optical systems are off-axis optical systems.

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9. The apparatus of claim 7, wherein the first optical system is an off-axis optical system and the second optical system is a normal-axis optical system.

- 10. The apparatus of claim 1, wherein at least one of the optical systems is a normal-axis optical system.
- 11. The apparatus of claim 1, wherein at least one of the first and second light sources is a light emitting diode.
- 12. The apparatus of claim 11, wherein the first light source is a first light emitting diode having a first coherence length and the second light source is a second light emitting diode having a second coherence length.
- 13. The apparatus of claim 12, wherein the first coherence length is greater than a optical path length of the first light beam through a layer in the substrate, and the second coherence length is greater than an optical path length of the second light beam through the layer in the substrate.
- 14. The apparatus of claim 1, further comprising a polishing pad which contacts the first surface of the substrate.
- 15. The apparatus of claim 14, further comprising a platen to support the polishing pad, wherein the platen includes an aperture, and the first and second light beams pass through the aperture.
- 16. The apparatus of claim 14, further comprising a platen to support the polishing pad, wherein the platen includes a first aperture and a second aperture, and the first light beam passes through the first aperture and the second light beam passes through the second aperture.

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The apparatus of claim 14, wherein the polishing pad includes a transparent 17. window, and the first and second light beams pass through the window.

- The apparatus of claim 14, wherein the polishing pad includes a first transparent 18. window and a second transparent window, and the first light beam passes through the first window and the second light beam passes through the second window.
- 19. The apparatus of claim 1, wherein the first effective wavelength is greater than the second effective wavelength.
- The apparatus of claim 19, wherein the first light beam has a first wavelength and 20. the second light beam has a second wavelength that is shorter than the first wavelength.
- The apparatus of claim 20, wherein the first wavelength is between about 600 and 21. 1500 nanometers.
- 22. The apparatus of claim 20, wherein the second wavelength is between about 300 and 600 nanometers.
- 23. The apparatus of claim 19, wherein the first light beam has an incidence angle on the substrate that is less than a second incidence angle of the second light beam on the substrate.
- 34. An apparatus for use in chemical mechanical polishing a substrate having a first surface and a second surface underlying the first surface, comprising:

a first optical system including a first light source to generate a first light beam to impinge on the substrate, the first light beam having a first effective wavelength, and a first sensor to measure light from the first light beam that is reflected from the first and second surfaces to generate a first interference signal; and

a second optical system including a second light source to generate a second light beam that impinges the substrate, the second light beam having a second effective wavelength which

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differs from the first effective wavelength, and a second sensor to measure light from the second light beam that is reflected from the first and second surfaces to generate a second interference signal.

36. (Amended) An apparatus for use in chemical mechanical polishing a substrate, comprising:

a first optical system including a first light emitting diode to generate a first light beam that impinges the substrate, the first light beam having a first effective wavelength, and a first sensor to measure light from the first light beam that is reflected from the substrate to generate a first signal; and

a second optical system including a second light emitting diode to generate a second light beam that impinges the substrate, the second light beam having a second effective wavelength that differs from the first effective wavelength, and a second sensor to measure light from the second light beam that is reflected from the substrate to generate a second signal.

- 37. The apparatus of claim 36, wherein the first light beam has a first wavelength and the second light beam has a second wavelength that is shorter than the first wavelength.
- 38. The apparatus of claim 37, wherein the first wavelength is between about 700 and 1500 nanometers.
- 39. The apparatus of claim 37, wherein the second wavelength is between about 300 and 700 nanometers.
- 40. The apparatus of claim 36, wherein the substrate has a layer in a thin film structure disposed over a wafer, and wherein the first and second light beams have coherence lengths sufficiently large to maintain coherence of the first and second light beams as they pass through the layer.

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41. The apparatus of claim 40, wherein a first coherence length of the first beam is greater than an optical path length of the first light beam through the layer, and a second coherence length of the second light beam is greater than an optical path length of the second light beam through the layer.

42. An apparatus for detecting a polishing endpoint during chemical mechanical polishing of a substrate having a layer in a thin film structure disposed over a wafer, the substrate having a first surface and a second surface underlying the first surface, comprising:

a light emitting diode to generate a light beam that impinges the layer of the substrate, wherein the light beam emitted by the light emitting diode has a coherence length equal to or greater than the optical path length of the light beam through the layer;

a sensor to measure light from the light beam that is reflected from the first and second surfaces to generate an interference signal; and

a processor configured to determine the polishing endpoint from the interference signal.

43. (Amended) An apparatus for detecting a polishing endpoint during chemical mechanical polishing of a substrate, comprising:

a first optical system including a first light source to generate a first light beam having a first effective wavelength that impinges the substrate, and a first sensor to measure light from the first light beam that is reflected from the substrate to generate a first signal; and

a second optical system including a second light source to generate a second light beam that impinges the substrate, the second light beam having a second effective wavelength that differs from the first effective wavelength, and a second sensor to measure light from the second light beam that is reflected from the substrate to generate a second signal; and

a processor configured to combine the first and second signals and detect the polishing endpoint.

44. An apparatus for measuring a thickness during chemical mechanical polishing of a substrate having a first surface and a second surface underlying the first surface, comprising:

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means for generating first and second light beams having different effective wavelengths to impinge on the substrate;

means for detecting light from the first and second light beams that is reflected from the first and second surfaces to generate a first and second interference signals; and

means for determining a thickness from the first and second interference signals.

45. (Amended) A method of determining a layer thickness for a substrate undergoing chemical mechanical polishing, comprising:

generating a first signal by directing a first light beam having a first effective wavelength onto the substrate and measuring light from the first light beam reflected from the substrate with a first detector;

generating a second signal by directing a second light beam having a second effective wavelength onto the substrate and measuring light from the second light beam reflected from the substrate with a second detector, wherein the first effective wavelength differs from the second effective wavelength; and

determining the polishing endpoint from the first and second interference signals.

- 55. The method of claim 45, wherein the first and second light beams have different wavelengths.
- 56. The method of claim 45, wherein the first and second light beams have different incidence angles on the substrate.
- 57. The method of claim 56, wherein the first and second light beams have different wavelengths.
- 58. (Amended) A method of detecting a polishing endpoint during polishing of a substrate, comprising:

generating a first signal by directing a first light beam having a first effective wavelength onto the substrate and measuring light from the first light beam reflected from the substrate;

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generating a second signal by directing a second light beam having a second effective wavelength onto the substrate and measuring light from the second light beam reflected from the substrate, wherein the first effective wavelength differs from the second effective wavelength; and

combining the first and second signals to determine a polishing endpoint.

#### **REMARKS**

Attached is a marked-up version of the changes being made by the current amendment. Applicant asks that all claims be examined.

Please apply any charges or credits to Deposit Account No. 06-1050.

Respectfully submitted,

Date: 5/8/01

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## Version with markings to show changes made

## In the specification:

At page 1, line 6, the following paragraph has been inserted:

-- The present application is a continuation of U.S. Patent Application Serial No. 09/237,472, filed January 25, 1999.

## In the claims:

Claim 1-33, 35 and 43-58 have been cancelled.

Claims 1, 36, 43, 45 and 58 have been amended as follows:

1. (Amended) An apparatus for use in chemical mechanical polishing a substrate, [having a first surface and a second surface underlying the first surface,] comprising:

a first optical system including a first light source to generate a first light beam to impinge on the substrate, the first light beam having a first effective wavelength, and a first sensor to measure light from the first light beam that is reflected from the [first and second surfaces] substrate to generate a first [interference] signal;

a second optical system including a second light source to generate a second light beam that impinges the substrate, the second light beam having a second effective wavelength which differs from the first effective wavelength, and a second sensor to measure light from the second light beam that is reflected from the [first and second surfaces] <u>substrate</u> to generate a second [interference] signal; and

a processor configured to determine a [thickness] <u>polishing endpoint</u> from the first and second [interference] signals.

36. (Amended) An apparatus for use in chemical mechanical polishing a substrate, [having a first surface and a second surface underlying the first surface,] comprising:

a first optical system including a first light emitting diode to generate a first light beam that impinges the substrate, the first light beam having a first effective wavelength, and a first

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sensor to measure light from the first light beam that is reflected from the [first and second surfaces] substrate to generate a first [interference] signal; and

a second optical system including a second light emitting diode to generate a second light beam that impinges the substrate, the second light beam having a second effective wavelength that differs from the first effective wavelength, and a second sensor to measure light from the second light beam that is reflected from the [first and second surfaces] <u>substrate</u> to generate a second [interference] signal.

43. (Amended) An apparatus for detecting a polishing endpoint during chemical mechanical polishing of a substrate, [having a first surface and a second surface underlying the first surface,] comprising:

a first optical system including a first light source to generate a first light beam having a first effective wavelength that impinges the substrate, and a first sensor to measure light from the first light beam that is reflected from the [first and second surfaces] <u>substrate</u> to generate a first [interference] signal; and

a second optical system including a second light source to generate a second light beam that impinges the substrate, the second light beam having a second effective wavelength that differs from the first effective wavelength, and a second sensor to measure light from the second light beam that is reflected from the [first and second surfaces] substrate to generate a second [interference] signal; and

a processor configured to [compare] <u>combine</u> the first and second [interference] signals and detect the polishing endpoint.

45. (Amended) A method of determining a layer thickness for a substrate undergoing chemical mechanical polishing, comprising:

generating a first [interference] signal by directing a first light beam having a first effective wavelength onto the substrate and measuring light from the first light beam reflected from the substrate with a first detector;

generating a second [interference] signal by directing a second light beam having a second effective wavelength onto the substrate and measuring light from the second light beam

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reflected from the substrate with a second detector, wherein the first effective wavelength differs from the second effective wavelength; and

determining the [thickness] polishing endpoint from the first and second interference signals.

58. (Amended) A method of detecting a polishing endpoint during polishing of a substrate, comprising:

generating a first [interference] signal by directing a first light beam having a first effective wavelength onto the substrate and measuring light from the first light beam reflected from the substrate;

generating a second [interference] signal by directing a second light beam having a second effective wavelength onto the substrate and measuring light from the second light beam reflected from the substrate, wherein the first effective wavelength differs from the second effective wavelength; and

[comparing] combining the first and second [interference] signals to determine a polishing endpoint.